

CHEMISCHE ZUSAMMENSETZUNG IN (%)

| | ASTM B166/564 | VdTÜV Werkstoffblatt 305 | DIN 17742 |
|----------|---------------|--------------------------|---------------|
| Ni, min. | 72,0 | 72,0 | 72,0 |
| Cr | 14,0 - 17,0 | 14,00 - 17,00 | 14,00 - 17,00 |
| Fe | 6,0 - 10,0 | 6,0 - 10,0 | 6,0 - 10,0 |
| Mn, max. | 1,0 | 1,0 | 1,0 |
| C, max. | 0,15 | 0,10 | 0,025 - 0,10 |
| Cu, max. | 0,5 | 0,5 | 0,5 |
| Si, max. | 0,5 | 0,5 | 0,5 |
| Al, max. | | 0,3 | 0,3 |
| Ti, max. | | 0,3 | 0,3 |
| S, max. | 0,015 | 0,015 | 0,015 |
| P, max. | | 0,015 | 0,020 |

MECHANISCHE EIGENSCHAFTEN

| | weichgeglüht | | Schmiedestück | | Stab D ≤ 160 mm DIN 17752 |
|---------------------------|-------------------|----------------------------|------------------|---------------|---------------------------------|
| | Stab ASTM B166 | Schmiedestück ASTM B564 | Stab | Schmiedestück | |
| R _m (MPa) | ≥ 550 | | 550 - 750 | | ≥ 550 |
| R _{p 0,2%} (MPa) | ≥ 240 | | ≥ 200 | | ≥ 200 |
| R _{p 1,0%} (MPa) | | | | | ≥ 230 |
| A (%) | ≥ 30 | | ≥ 30 | | ≥ 30 |
| KV (J) | | | q ≥ 120, l ≥ 160 | q/t ≥ 96 | |
| Härte (HBW 2,5/62,5) | | | | | max. 195 |

| | lösungsgeglüht | | Schmiedestück | | Stab D ≤ 160 mm DIN 17752 |
|---------------------------|----------------|---------------|------------------|---------------|---------------------------------|
| | Stab | Schmiedestück | Stab | Schmiedestück | |
| R _m (MPa) | | | 500 - 700 | | ≥ 500 |
| R _{p 0,2%} (MPa) | | | ≥ 180 | | ≥ 180 |
| R _{p 1,0%} (MPa) | | | | | ≥ 210 |
| A (%) | | | ≥ 35 | | ≥ 35 |
| KV (J) | | | q ≥ 120, l ≥ 160 | q/t ≥ 96 | |
| Härte (HBW2,5/62,5) | | | | | max. 185 |

Die angegebenen Werte sind unverbindliche Richtwerte